



Suggested Cleaning of Madison Vinyl Window Sash Frames and Main Frame

The exterior surface of the window sash frames and main frame of the Madison Vinyl Window will be exposed to airborne dirt depending on atmospheric conditions which may be prevalent in the area. Rainfall may be adequate to remove surface dirt. In areas not accessible to rain, the vinyl window sash frames and main frame can be washed periodically. If you desire to do a more thorough cleaning, or where dirt collection conditions occur, follow these simple instructions.

For hard-to-remove dirt such as soot and grime, wipe the vinyl window sash frames and main frame down with a solution consisting of the following ingredients:

1/3 cup powdered detergent (Tide, Fab or the equivalent)

2/3 cup household cleaner (Soilax, Spic & Span or the equivalent) 1 gallon water

If mildew is a problem in the area, prepare the solution above but substitute 1 quart of liquid laundry bleach for 1 quart of water.

CAUTION: WHEN USING ANY OF THE ABOVE CHEMICAL CLEANING AGENTS, FOLLOW THE PRODUCT MANUFACTURER'S PRECAUTIONARY SAFETY RECOMMENDATIONS ON CONTAINER LABEL. PROTECT AGAINST CONTACT OF THE SOLUTION WITH EYES OR SKIN. GREATER CONCENTRATIONS MAY CAUSE DAMAGE TO THE VINYL WINDOWS SASH FRAMES AND MAIN FRAME. DO NOT USE CLEANSERS CONTAINING ABRASIVE PARTICLES, SOLVENT OR PAINT REMOVER FOR CLEANING THE VINYL WINDOW SASH FRAMES AND MAIN FRAME. This cleaning information is suggested in an effort to be

of assistance; however, Manufacturer can assume no responsibility for results obtained which are dependent on the solution chemicals as prepared and method of application.

ISSUED TO

ORIGINAL PURCHASER-PRESENT PROPERTY OWNER

PROPERTY ADDRESS

CITY

STATE ZIP

DATE OF WINDOW INSTALLATION



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**Lifetime
Limited
Warranty**

With Transferability Provisions



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Associated Materials Incorporated warrants to you, the Original Purchaser / Present Property Owner, that Madison Windows, under normal use, will be free from defects in material and workmanship for as long as you own and reside in the home in which the windows were installed. The details of the warranty are as follows:

Lifetime Warranty – PVC Frame and Sashes

The welded corners will never separate. The PVC extrusions will not chip, crack, peel, blister, pit, or warp.

Lifetime Warranty – Hardware, Balances, and Other Moving Parts

All of the hardware, the balances, the tilt latches, the crank mechanisms, the rollers and all other hardware components are warranted against breaking, cracking, or otherwise failing.

Lifetime Warranty – Fiberglass Screening and Screen Frame

The fiberglass screening material and the screen frames used in the windows and patio doors are warranted against manufacturing defects resulting in rotting or rusting. Should a manufacturing defect occur, new screen material or a new screen frame will be furnished to the Property Owner who will assume product transportation charges.

Lifetime Warranty – Insulated Glass Unit

The seal on the insulated glass unit will not fail and is warranted to be free from material, obstruction of vision caused by film formation or dirt collection between the interior glass surfaces.

Condensation on windows may occur as the natural result of humidity within the house or building area and changes in interior/exterior temperatures, and does not indicate a defect in the window. This warranty does not cover condensation nor frost or freezing from condensation on the windows.

Lifetime Warranty – Glass Breakage

AMI warrants that should the glass break or crack in your Madison Window, for as long as you the Original Purchaser / Present Property Owner shall live in and own the property at the address listed herein, Madison Windows shall provide a new sealed glass unit at no charge. This provision does not apply to patio doors, special shapes, tempered units, or decorative glass units.

Warranty Limitations

Except as to labor on repair or replacement for one year on warranted work following date of window/patio door installation, this warranty does not include any additional labor costs. AMI will not be responsible after the first year for any costs incurred in the removal or replacement of the window, installation or reinstallation of the window, or any part or component of the window that requires replacement, that shall be furnished by the Manufacturer. This warranty does not cover replacement labor for breakage of glass or torn screening from any cause whatsoever.

Exclusions

Coverage hereunder is limited to the Original Purchaser / Property Owner and the immediate successor homeowner. Removal of the windows from the premises invalidates the Warranty. Acts of God (floods, hail storms, earthquakes, fires and acts of civil unrest) are excluded from coverage. Only single family residential units are covered herein. Commercial installations are excluded from this warranty coverage. Windows that exceed Madison's size limitations are also excluded. Caulking, which is required in most installations, is not considered part of the product, therefore it is not covered by this warranty. Additionally, improper installation may void this warranty.

THE WARRANTY STATEMENTS CONTAINED IN THIS LIMITED WARRANTY SET FORTH THE ONLY EXPRESS WARRANTIES EXTENDED BY AMI FOR THE WINDOWS, IN LIEU OF ALL OTHER WARRANTIES, AND THE PROVISIONS OF THIS WARRANTY SHALL CONSTITUTE THE ENTIRE LIABILITY OF AMI AND THE PROPERTY OWNER'S EXCLUSIVE REMEDY FOR BREACH OF THIS WARRANTY. AMI SHALL NOT BE LIABLE TO THE PROPERTY OWNER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THE WINDOWS.

Madison Window Warranty Transferable to Successor Owner

This Limited Warranty for the Madison Window is transferable one time by the Original Purchaser to the successor owner of the property, within the first thirty (30) years from date of window installation. Upon transfer, the transferred warranty period shall be limited to the unexpired remaining portion of such thirty (30) years from date of window installation.

Property Owner Claim Procedure

Any claims for defects under this Limited Warranty should be made in writing to AMI, PO Box 2010, Akron, Ohio 44309, Attention: Window Warranty Services, promptly after discovery of the claimed defect, describing the defect claimed and referring to this Warranty and date of window installation, together with the name of the contractor, and proof of purchase, proof of property ownership and transfer information as requested. Allow reasonable time for inspection purposes if determined to be necessary.

AMI reserves the right to discontinue or change any Madison Window as manufactured. If the part or component of the window originally installed is not available and AMI determines to make replacement, AMI shall have the right to substitute a compatible part or component, apportioned when pro rata basis applies over the warranted time period for usage to refund date.